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Amendment No. 01

Gentlemen:

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Reference is made to the subject contract dated 13 May 1967 and letter No. T3911-5134, dated 21 July 1967.

By mutual agreement the contract is amended as follows:

1. Page 3, Step II, DELIVERABLE ITEMS: Add the following sentence.

The deliverable items under this Step II are subject to the <u>PROPRIETARY DATA</u> clause on page 5 of this contract."

- 2. Page 3. Step II ACCEPTANCE: The "30 days in the second paragraph of this clause shall be deleted and 10 days" shall be substituted therefor.
- 3. The SHARING ARRANGEMENT clause under MISCELLANEOUS PROVISIONS: on page 4 & 5 is deleted in its entirety and the following is substituted therefor:

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Within the meaning of the series and the series of t

Declass Review by NGA. Approved For Release 2005/11/21 : CIA-RDP78B04770A001900010012-9

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Total Government Communication	ment Cost Oblig stractor's Cost	ation	
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the cost shall ratio:	ll be shared us	ing the follow	Mag
Government's	ription share of cost share of cost		
share of cos	15% shall be at t. The Government ceed the follow	mant's total fi	anding

- Delete the second sentence of the STATEMENT OF COSTS clause on page 5.
- 5. Delete the second paragraph of the PROGRESS PAYMENTS clause on page 5 and substitute the following:

"Further, upon satisfactory completion and acceptance of each Step, the Contractor may, at that time, invoice and be paid for the full amount of the Government's Cost share, including the witholding and profit as outlined in the above SHARING ARRANGEMENT clause."

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6. The Contract shall include the following APPLICABLE DEVELOPMENT COST: paragraph

Certain Viewer developmental costs have been incurred by the Contractor and portions of these are common to the development of this program as follows:

Description

Sales Order No. 2807-0001 - in non-recurring Zoom lens analysis 2807-00027 2807-0003

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Film transport design Electrical modules and controls 2807-0005 Structure and Enclosure 2833-0000 New Analytical Effort

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7. The HARRANTY clause on page 5 is deleted in its entirety and the following substituted therefor:

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warrants that at the time of delivery the items delivered hereunder will be free from defect in material and workmanship and will substantially conform to applicable specifications and drawings complete contormance as set forth in the Contract.

CONFIRMAL

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25X1	WART ABOUT RETURN OF PARTS  ASUNING SEN P120  (1959) MT U.S.C.	under this warranty are limited to the repair or replacement, at election, of defective or nonconforming items or parts thereof which were defective at the time of delivery (plus the payment of reasonable packing and transportation charges within the continental limits of the United States if items are returned in accordance with written shipping instructions) as to which Buyer has notified in writing within a period of ninety (90) days after such items have been delivered to.	25X1 bilishmen of e of defection livery y 25X1
	30 days from ? delivery to test?  loes this mean auto accaptance after what?	(c) Unless items are previously accepted by Buyer, for the purposes of this warranty clause, items delivered to Buyer in all events shall be considered to have been accepted by Buyer thirty (30) days after delivery, installation and final acceptance testing of the viewer at the Sponsor's facility.	dous after
- Augusta		(d) In all cases, upon repair or replacement of any defective or nonconforming items or parts thereof after initial delivery to Buyer, the original warranty period as set forth above shall be extended only with respect to the particular part of the unit which is found to be defective	ILLEGNA1
	•	or nonconforming for a period of time measured from the date receives	25X1
	MIBIEM !	Buyer's written notification of the defect or nonconformance until re-delivery of the repaired or replaced item or part thereof to Buyer.	25X1
25X1		(e) warranty does not extend	
	light of the state	any item or part thereof which has been subject to misuse, neglect or accident, nor does it extend to any item or part thereof which has been repaired or altered by any party or parties other than	25X1

CONFIDENTIAL

# CONFIDENTIAL

(f) THE POREGOING WARRANTY IS EXCLUSIVE AND IS GIVEN AND ACCEPTED IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED. INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND PITHESS FOR A PARTICULAR PURPOSE. THE REMEDIES OR BUYER SHALL BE LIMITED TO THOSE PROVIDED HERSIN. IN HO EVERT WILL BE LIABLE FOR COLLATERAL OR CONSEQUENTIAL DAMAGES OR FOR ANY OTHER COSTS.

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8. In accordance with Section A. General Provisions, Article 30, paragraph 2 and due to the delicate nature of the deliverable item, the mode of transportation shall be determined soley

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9. For clarity, the Rear Projection Viewer being designed, developed and fabricated by the Contractor under this Contract shall be designated the NOD 110/120. Any reference to the NOD 110 or the NOD 120 in any correspondence, specifications, quotations, working papers, accounts and in the Contract \_\_\_\_\_ is hereby mutually determined to be analogous with HOD 110/120.

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clause	the	Contrac	t is	herei	y decre	ased ?	<b>757</b>	
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All other terms and conditions shall remain the same.

CONFIDENTIAL

Line Application

Please indicate your acceptance of the foregoing by signing this letter and enclosed two copies hereof. Retain one copy for your records and return the signed original and one copy to the undersigned at the earliest practicable date.

Very truly yours,

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	Contracting	Officer
BY		
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DATE OF ORDER/CONTRACT  31 Hay 1967  BUREAU SCHEDULE NO.  35-8630-67, 55-8630-67 All  AAB of 1424  1	AARD of 1424  THE CONTINUE CAMP AND ADDRESS  Address to be furnished by the Contracting Officer's Technical Representative.  OFFICIAL CONTINUE CAMP AND ADDRESS  Address to be furnished by the Contracting Officer's Technical Representative.  OFFICIAL CONTY WIN ISOMINGATION E MAKING WINDUCKNOWS PAMA. 12. MYSSIS.  SEE Below  SCHEDULE & Sae Article 30. Coneral Previous Control Provided Contraction and Facilities required to design, develope, febricate, assemble, and teat one Bear Providential Proposal No. NORT 65- 126, asstilled ValPARACCO BLAR PROJECTION Y FUNCTION Y THAN THE PROJECTION FOR THE CONTROL OF THE CONTROL	TO CONSIGN Address of the control of	REFERENCE (QUOTATION/CONTRACT/INVITATION/REQUEST NO.)  35-8630-67, 55-8630-67 Al  AAB of 1424  A	SCHEDULE &  SCHEDULE &  SCHEDULE &  UNIT  Il neces- s required coble, and DITO, in NORT 65- FION in smen- L REQUIRE- S FOR OP NORK- of which	ISSUING OFFICE (ADDRESS IN  DISCOUNT TERMS  Ret 30 Days  E 1 Support (Notice of the continue o	INQUIRIES TO)	DELIVER  DESTINATION	Y F.O.B.  THER (AS SPECIFIED IN SCHEDULE)
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-	ITEM NO.		SUPPLIES OR SERVICES		UNIT	QUANTITY (No. of Units)	UNIT PRICE	AMOUNT	AMOUNT BILLED

## STEP II

## SCOPE:

The Contractor shall complete the mechanical design, documentation, and the fabrication, assembly, alignment, and test of the projection/illumination system.

#### DELIVERABLE ITEMS:

- 1. A testing procedure shell be submitted to the Contracting Officer's Technical Representative for mutual acceptance prior to the fabrication drawing release.
- 2. A total system specification and test procedure for Contracting Officer's Technical Representative review and mutual approval.
- 3. The Contracting Officer's Technical Representative shall review, inspect, test, etc, the drawings, documentation, layouts, procedures, designs, specifications, etc, produced under Step II, in conjunction with data produced under Step I.

Items 1 and 2 above and other data necessary and desirable shall be forwarded to the following address:

> Post Office Box 8031 Southwest Station Washington, D.C. 20024

# DELIVERY SCHEDULE:

The total system specification and test procedure and tests shall be accomplished on or before 15 May 1968 and if accetable by the Contracting Officer's Technical Representative, authorization by the Contracting Officer will be granted to initiate Step III.

# ACCEPTANCE:

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Acceptance for work performed under Step II is contingent upon:

- 1. The test procedures as presented to the Contracting Officer's Technical Representative being mutually approved and implemented.
- 2. Satisfactory performance of the Step II scope of work above, as described in the Contractor's Work Statement which is incorporated herein.

The Contracting Officer's Technical Representative shall accept or reject the results of Step II within 30 days after inspection, review, or receipt of the last data (including but not limited to drawings, documentation, layouts, procedures, designs, specifications) produced under Step II. It is mutually agreed by the parties hereto that the Contractor shall not proceed with Step III without prior written authorization of the Contracting Officer.

# CONSIDERATION:

Upon satisfactory completion and acceptance of the work under Step II, the Contractor shall be paid an amount not to exceed in accordance with the sharing arrangement Delow.

# SPECIAL PROVISION:

If the Contractor detenmines during the first three months of this Step II that the program is not feasible, he may stop work at such determination, but under such circumstances the Government is not liable for any costs incurred during the performance of Step II. The Government agrees that under such circumstances they would not hold the Contractor Hable for the reprocurement cost described in Clause (b) under Article 13 entitled 3-707 DEFAULT (June 1964) of Section B, Fixed Price Supply Provisions of this Contract.

TOTALS CARRIED FORWARD TO FIRST SHEET

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	SCOPE:		
	The Contractor shall complete the de	afor folystanting parameter attansame	nt and test
	of the remaining viewer components inclu		
	supplies, structure, enclosure, mirrors allignment, test and delivery of the com		
			•
	DELIVERABLE ITEMS:		
	1. One (1) each Rear Projection Viewer	NOD 110.	•
	2. One (1) each Kit of initial spare pa	rts and maintenance materials.	
	3. Four (4) copies each of operator's i	nstruction book and comprehensive te	chnician's
	maintenance book.	*	
	These items shall all be delivered t	o an address to be furnished by the	Con-
	tracting Officer's Technical Representat	ive.	
	DELIVERY SCHEDULE:		
	The deliverable items under Step III	shall be delivered on or before 30 1	November
	1968.		
	ACCEPTANCE:		
	Preliminary tests shall be performed	or the Contractor's plant by the Co	stractor
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#### PROGRESS PAYMENTS

Progress payments shall be made to the Contractor as work progresses, from time to time upon request, in amounts approved by the Contracting Officer upon the following terms and conditions:

## (a) Computation of Amounts

- (1) Unless a smaller amount is requested, each progress payment shall be (i) 30 percent of the amount of the amount of the Contractor's total costs incurred under this contract plus (ii) to the extent if any provided in the Schedule, the amount of the progress payments made by the Contractor to its subcontractors and remaining unliquidated; all less the sum of previous progress payments.
- (2) The Contractor's total costs shall be reasonable, allocable to this contract, and consistent with sound and generally accepted accounting principles and practice. However, such costs shall not include (i) any costs incurred by subcontractors or suppliers, or (ii) any payments or amounts payable to subcontractors or suppliers, except for completed work (including partial deliveries) to which the contractor has acquired title and except for amounts paid or payable under cost-reimbursement or time and material subcontracts for work to which the Contractor has acquired title, or (iii) costs ordinarily capitalized and subject to depreciation or amortization except for the properly depreciated or amortized portion of such costs.
- (3) The amount of unliquidated progress payments shall not exceed the less of (i) 70 percent of the costs mentioned in (a) (1) (i) above, plus any unliquidated progress payments mentioned in item (a) (1) (ii) above, both of which are applicable only to the supplies and services not yet delivered and invoiced to and accepted by the Government, or, (ii) 70 percent of the total contract price of supplies and services not yet delivered and accepted by the Government, less unliquidated advance payments.
- (4) The aggregate amount of progress payments made shall not exceed 30 percent of the total contract price.
- (5) If at any time a progress payment of the unliquidated progress payments exceed the amount permitted by this paragraph (a), the Contractor shall pay the amount of such excess to the Government upon demand.

## (b) Liquidation

Except as provided in the clause entitled "Termination For Convenience of the Government," all progress payments shall be liquidated by deducting from any payment under this contract other than advance or progress, the amount of unliquidated progress payments, or D percent of the gross amount invoiced, whichever is less. Repayment to the Government required by a retroactive price reduction will be made after recalculating liquidations and payments on past invoices at the reduced prices and adjusting the unliquidated progress payments accordingly.

# (c) Reduction or Suspension

The Contracting Officer may reduce or suspend progress payments, or liquidate them at a rate higher than the percentage stated in (b) above, or both, whenever he finds upon substantial evidence that the Contractor (i) has failed to comply with any material requirement of this contract, (ii) has so failed to make progress, or is in such unsatisfactory financial condition, as to endanger performance of this contract, (iii) has allocated inventory to this contract substantially exceeding reasonable requirements, (iv) is delinquent in payment of the costs of performance of this contract in the ordinary course of business, (v) has so failed to make progress that the unliquidated progress payments exceed the fair value of the work accomplished on the undelivered portion of this contract, or (vi) is realizing less profit than the estimated profit used for establishing a liquidation percentage in paragraph (b), if that liquidation percentage is less than the percentage stated in paragraph (a) (1).

# (d) Title

When any progress payment is made under this contract, title to all parts; materials; inventories; work in process; special tooling as defined in clause of this contract entitled "Special Tooling"; nondurable (i.e., non capital) tools, jigs, dies, fixtures, molds, patterns, taps, gauges, test equipment, and other similar manufacturing aids not included within the definition of special tooling in such "Special Tooling" clause; and drawings and technical data (to the extent delivery thereof to the Government is required by other provisions of this contract); theretofore acquired or produced by the Contractor and allocated or properly chargeable to this contract under sound and generally accepted accounting principles and practices shall forthwith vest in the Government; and title to all like property thereafter acquired or produced by the Contractor and allocated or properly chargeable to this contract as aforesaid shall forthwith vest in the Government upon said acquisition, production, or allocation. Notwithstanding that title to property is in the Government through the operation of this clause, the handling and disposition of such property shall be determined by the applicable provisions of this contract such as; the Default clause and paragraph (h) of this clause; Termination for Convenience of the Government clause; and Special Tooling Clause. Current production scrap may be sold by the Contractor without approval of the Contracting Officer and the proceeds shall be credited against the costs of contract performance. With the consent of the Contracting Officer and on terms approved by him, the Contractor may acquire or dispose of property to which title is vested in the Government pursuant to this clause, and in that event the costs allocable to the property or be transferred from this contract shall be eliminated from the costs of contract performance and the Contractor shall repay to the Government (by cash or credit memorandum) an amount equal to the unliquidated progress payments allocable to the property so transferred. Upon completion of performance of all the obligations of the Contractor under this contract, including liquidation of all progress payments hereunder, title to all property (or the proceeds thereof) which had not been delivered to and accepted by the Government under this contract or which had not been incorporated in supplies delivered to and accepted by the Government under this contract and to which title has vested in the Government under this clause shall vest in the Contractor. The provisions of this contract referring to or defining liability for Government-furnished property shall not apply to property to which the Government shall have acquired title solely by virtue of the provisions of this clause.

## (e) Risk of Loss

Except to the extent that the Government shall have otherwise expressly assumed the risk of loss of property, title to which vests in the Government pursuant to this clause, in the event of the loss, theft, or destruction of or damage to any such property before its delivery to and acceptance by the Government, the Contractor shall bear the risk of loss and shall repay the Government an amount equal to the unliquidated progress payments based on costs allocable to such lost, stolen, destroyed or damaged property.

## (f) Control of Costs and Property

The Contractor shall maintain an accounting system and controls adequate for the proper administration of this clause.

## (g) Reports - Access to Records

Insofar as pertinent to the administration of this clause, the Contractor will (i) furnish promptly such relevant reports, certificates, financial statements, and other information as may be reasonably requested by the Contracting Officer and (ii) give the Government reasonable opportunity to examine and verify its books, records, and accounts.

## (h) Special Provisions Regarding Default

If this contract is terminated pursuant to the clause entitled "Default", (i) the Contractor shall, upon demand, pay to the Government the amount of unliquidated progress payments and (ii) with respect to all property as to which the Government elects not to require delivery under the clause entitled "Default", title shall vest in the Contractor upon full liquidation of progress payments, and the Government shall be liable for no payment except as provided by the "Default" clause.

# (i) Reservations of Rights

The rights and remedies of the Government provided in this clause shall not be exclusive and are in addition to any other rights and remedies provided by law or under this contract. No payment, or vesting of title pursuant to this clause, shall excuse the Contractor from performance of its obligations under this contract, nor constitute a waiver of any of the rights and remedies of the parties under this contract. No delay or failure of the Government in exercising any right, power or privilege under this clause shall affect any such right, power or privilege, nor shall any single or partial exercise thereof preclude or impair any further exercise thereof or the exerof any other right, power or privilege of the Government.

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TECHNICAL REQUIREMENTS AND PERFORMANCE SPECIFICATIONS REAR PROJECTION VIEWER NOD-120

#### 1. INTRODUCTION

This paper describes the specifications and requirements to be met in the fabrication of an advanced rear projection viewer.

# 2. CONCEPT

- 2.1 Purpose This instrument will allow the photo interpreter to obtain more information than is now possible with existing rear projection viewers and will also provide more flexibility in the overall scanning operation.
- 2.2 Scope The scope of this contract will be the design and fabrication of an operational, advanced rear projection viewer.

## 3. REQUIREMENTS

## 3.1 General Configuration -

- 3.1.1 Overall width of any one section of the viewer shall not exceed 34-1/2 inches, which will facilitate movement through a 36-inch office door. The overall height shall not exceed 78 inches. The depth shall be no greater than 88 inches. Maximum time for preparing the instrument for movement through doors shall not exceed 15 minutes.
- 3.1.2 The center of the viewing screen shall be 55.5 inches from the floor.
- 3.1.3 The viewer will be configured to allow two or more interpreters to view the screen at the same time.

## 3.2 Optical System -

## 3.2.1 Quality -

3.2.1.1 The prime objective of this contract is to provide a practical viewer having the optical quality exhibited in Figure 1. The on axis resolution specifications are 10 lp/mm/magnification power @ 3X decreasing linearly to 6 lp/mm/magnification power @ 70X using a high contrast resolution target. There shall be no greater than a 20% degradation of resolution within 15 inches of the screen's axis. These values are to be read on the viewing side of the screen.

3.2.1.2 The optical system is to be so designed that when the image is in sharp focus there will be no apparent color fringing on the screen when the screen is inspected with a 10X magnifier. When a calibrated grid is projected; geometric distortion of the images at the screen shall not exceed two percent across the screen.



3.2.2 Magnification - The system shall provide continuous magnification with a minimum magnification of 3% and a maximum of 70%. If two optical systems are used they must be par focused so that when changed, the images will remain in focus. The time required to change from one magnification range to the other will be less than five seconds.

# 3.2.3 Screen -

- 3.2.3.1 The size of the screen shall be 30 inches square.
- 3.2.3.2 Unless otherwise directed by the Contracting Officer, a Polacoat LS-60 screen shall be used.

## 3.2.4 <u>Illumination</u> -

- 3.2.4.1 Screen Rrightness The screen brightness, as viewed from the position of the observer, will have a minimum acceptable luminance of 20 ft. lamberts at any magnification. This luminance will be measured with a silver halide film of fogged density 1.5 filling the film plane, or an open gate screen brightness of 630 ft. lamberts. The screen will be evenly illuminated and at no point will the illumination deviate by more than 10% of the maximum value. This brightness requirement will not be obtained 1-1/4 inches on the corners of the film decreasing linearly and disappearing at 3.7% when viewing 9-1/2 inch film. It is required that the light intensity be continuously variable from 100% to 50% of the above values. The color temperature of the illumination shall never fall below 3400°K. The brightness of the original light source shall not diminish by more than 10% during the first 1000 hours of operation.
- 3.2.4.2 Cooling Adequate cooling of the light source shall be provided to minimize premature burnout (as defined in 3.2.4.1) and other glass breakage due to heat. Maximum acceptable film temperature in the film gate is 100°F when used in an ambient room temperature of 80° or below. Temperature tests will be made with silver halide film, in a static state, with a fogged density of 1.5, completely filling the entire gate, with the light source burning continuously at maximum brightness for three hours.
- 3.2.5 Focus The instrument will maintain maximum film flatness in both static and dynamic modes. In the static condition, the entire projected image will remain in sharp focus regardless of magnification. When the film is transported there will be no apparent focal shift of the projected image during the transport mode. The projected image shall remain in sharp focus at all points on the screen; any focus compensation required shall be faster than the normal perception of the human eye.
- 3.2.6 <u>Image Rotation</u> Image rotation through 360° shall be provided. This should be easily controlled from the instrument panel.

## 3.3 Film Transport System -

- 3.3.1 Film transport shall be provided to accommodate various widths of roll film ranging from 1000 foot rolls of 70mm to 500 foot rolls of 9-1/2 inch material of standard film thickness. However, the transport should be so designed to permit use of thin base material. A wide variety of film spools may be used; however, they shall generally conform to Air Force specifications. The viewer should accommodate any size between 70mm and 9.5 inches, inclusive.
- 3.3.1.1 Design of the transport shall insure safe handling of film, both standard and this base, at all speed, i.e., no stretching, rearing, frilling edges, scratching, etc. can be tolerated.
  - 3.3.1.2 Two film drive speed ranges are to be provided.
- 3.3.1.2.1 High speed, rapid, advance/rewind. The maximum speed will be dictated by safe film handling practices, but should have a range of at least 0.9 to 40 inches/second parallel to the film and 0.05 to 2.0 inches/second transverse to the film. Sufficient control of the braking system shall be maintained to insure smooth stop motion when the variable control is returned to the stop position.
- 3.3.1.2.2 A variable scan speed will provide suitable viewing speed at all magnifications. Film speed is to be variable at a ratio of at least 1000:1 or 0.002 to 2.0 inches/second and must be smooth at all speeds. The speed range shall vary from just barely moving on the screen at 70% to the fastest at which an operator can adequately view the film. The ranges of speed must be consistent with the ranges of magnification. Smooth image movement is interpreted to mean there shall be no noticeable jerking or sporadic movement of the projected image detectable by the unaided eye.
- 3.3.2 Image positioning controls shall be provided which allow the operator to bring any portion of the film frame into view at the center of the projection screen. The mid-point of all the various film widths will always be positioned at the mid-point of the film projection gate. Pushbutton controls shall be provided to automatically center the projection system over the mid-point of the film. Another pushbutton control shall provide automatic image rotation to a reference position. The joystick motion control shall be extremely sensitive -- the film speed will not vary when the joystick is maintained at a constant deflection. The null position shall be positive and limited in range. The joystick control assembly shall be removable from the viewer to permit the operator to control the image motion at a distance up to 4 feet away from the viewer.
- 3.3.3 Film transport control logic shall interlock the film transport operations so that it will be impossible for an operator to damage film by improper sequencing of the film transport controls.
- 3.3.4 The film gate and transport system shall be so constructed to prevent any damage to the film either in the static or dynamic mode. No scratches will be evident on an unexposed developed 500 foot spool of 9.5 inch film after it has been transported through the film gate ten times.

- 3.3.5 The operation of the film transport should be from a single joystick type control to allow forward or reverse translation of the film using this control. The direction of deflection of the joystick will correspond directly to the motion of the image across the screen, regardless of the degree of image rotation involved.
- 3.3.6 The ease of loading the film will be of extreme importance in this instrument. Rapid, positive loading and easy access to load are mandatory. The time required for an experienced operator to complete the entire film loading operation will be no greater than 20 seconds (film preparation excluded). The system will be fabricated to allow the operator to simply load the film spool in the transport, which is automatically positioned to the front and fully exposed when the front door is opened, and attaches the end of the film to a leader which then carries it through the projection platen and onto the take-up spool. No additional operations will be required after this step and the film is now loaded for viewing. The take-up spool will be a special design; whereby, no adjustment will be required to accommodate various film sizes. The removal of the take-up spool will not be required.
- 3.3.7 The film aperture shall measure no less than 9-1/2" x 9-1/2" and shall hold the film flat while viewing. The entire width of 9.5 inch wide film will be projected. The platen shall be designed to accommodate sizes from 70mm to 9-1/2" film of various thicknesses. On transport scanning and film slew positions, the film gate shall be designed to prevent the film from coming in contact with the platen. Adequate control shall be exercised to maintain the entire projected image automatically in sharp focus in either the scanning or static mode as described in 3.2.5.
- 3.3.8 A mensuration system will enable the operator to measure film distances in one millimeter increments in both the "X" and "Y" axis. Maximum "X" axis measurement (parallel to the film length) will be 40 inches and "Y" axis will be 9.5 inches.

#### 3.4 Construction -

## 3.4.1 Electrical -

- 3.4.1.1 All electrical and electronic parts will be of the heavy duty, maximum reliability type. Indicatory lamps shall be provided for each fuse holder and relay, and the fuse holder shall be marked to indicate the correct amperage.
- 3.4.1.2 A chassis and cabinet grounding wire shall be included in the AC line cord. The chassis grounding wire shall be connected to all major electrical sub-assemblies within the cabinet so as not to rely upon the cabinet itself as a conductor. All electrical parts shall be attached to the chassis so as to insure a positive ground (eliminating any effects from paint and anodizing).
- 3.4.1.3 To expedite maintenance, an electrical circuit diagram shall be permanently attached to the inside of one of the cabinet covers.

- 3.4.1.4 The viewer shall be designed to operate on a production line basis. Therefore, it shall feature top reliability and maintainability, even though operated by semi-trained personnel on a 16-hour, 6-day week schedule relatively trouble free performance is mandatory. All circuits will be designed to be fail-safe, properly fused and dust covers or sealed components used when required.
- 3.4.1.5 All circuitry is to be designed so that intermittent variations of up to 15% of the line voltage will not materially affect the operation of the instrument.
- 3.4.1.6 The menon are lamp shall be adequately enclosed to completely protect the operator from possible explosion of the lamp.

## 3.4.2 Mechanical -

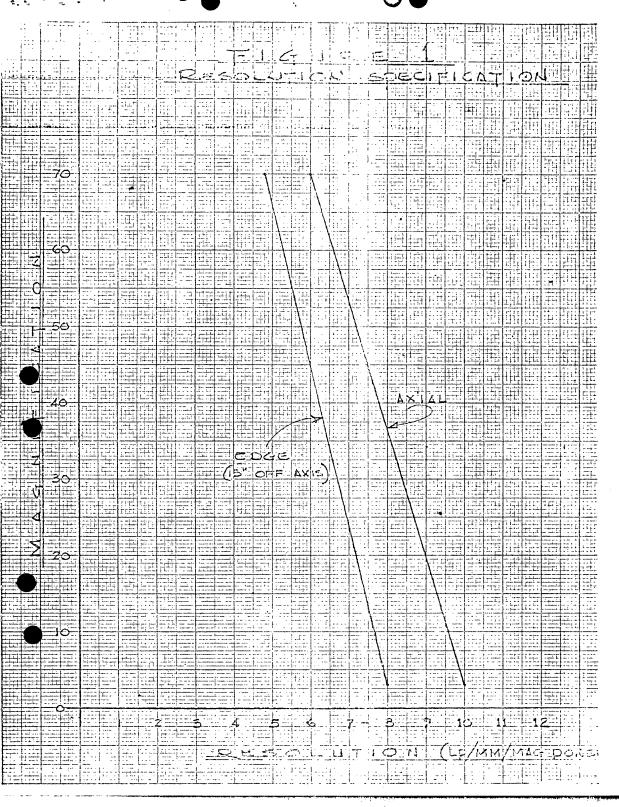
- 3.4.2.1 The cabinet, film transport and optical element shall be of sufficient rigidity to insure that moving the machine within a building (through elevators, etc.) will not affect the optical alignment and degrade the quality of the projected image.
- 3.4.2.2 The structural rigidity of the viewer shall be sufficient to insure that light taps on the control panel or other sections of the cabinet will not introduce any vibration or image jump visible on the screen, as viewed with the unaided eye at maximum magnification.
- 3.4.2.3 The viewers shall be equipped with 5" diameter casters for easy relocation within an office building. In addition, leveling jacks shall be provided for permanent installation purposes.
- 3.4.2.4 Projections and overhanging edges which would injure operator or maintenance personnel shall be reduced or eliminated where possible. All edges and corners of the cabinet should be rounded.
- 3.4.2.5 Special considerations shall be given to design for ease of maintenance. Access doors, panels, or covers must be provided for easy access to parts requiring periodic access.
- 3.4.2.6 All operating controls shall be conveniently located within the reach of a comfortably seated operator. Controls shall be grouped by function and suitably identified. Operation of controls shall follow established conventions, such as clockwise for increase, etc.
- 3.4.2.7 All hardware (screws, bolts, etc.) should be of American Standard sizes with a minimum of types and sizes used. If any special tools are required for disassembly or assembly, one each shall be furnished with each machine. Sheet metal or self-tapping screws are not to be used.
- 3.4.2.8 All surfaces shall be of a corrosion-resistant type or are to be suitably treated for protection against corrosion. Special consideration is to be given to weld joints for corrosion resistance. Painted surfaces shall be protected with suitable undercoating before application of finish coats. The entire interior of the cabinet exposed to the light path (other than lenses and mirrors) shall be coated with  $\widehat{a}$  non-reflecting, black coating to the extent that no reflected light shall enter the optical system.

- 3.4.2.9 Parts requiring lubrication shall be easily accessible and oil holes and grease fittings shall be provided. Wherever possible, sealed bearings of the pre-lubricated type are to be used.
- 3.4.2.10 Where reflective optics are utilized within the system they should be mounted on three point suspension systems for ease of alignment. Care shall be taken to prevent losses of resolution due to vibration in the mirror system.
- 3.4.2.11 Thorough attention to human engineering features and ease of operation is mandatory.
- 3.4.2.12 The viewer, auxiliary equipment and support equipment shall be built to best commercial standards, except optical quality which shall be built to standards as defined in MIL-STD-150-A. Due consideration must be given to the requirement for operation and maintenance by semi-skilled personnel. Final acceptance tests shall be performed at the final destination as specified by the Contracting Officer.

# 3.5 Miscellaneous -

- 3.5.1 A complete testing procedure shall be submitted for the Contracti Officer's approval prior to beginning construction of the instrument.
- 3.5.2 A kit of initial spare parts and maintenance materials shall be delivered with each viewer. Items to be included but not necessarily restricted to are:
  - 3.5.2.1 4 each projection lamps
  - 3.5.2.2 2 each platen assemblies
  - 3.5.2.3 5 each fuses (of each type used)
  - 3.5.2.4 1 can of touch-up paint
  - 3.5.2.5 Recommended 6-month operating spare parts list
- 3.5.3 An operator's instruction book and a comprehensive technician's maintenance book are to be delivered with each instrument. Instruction books will be written to good commercial practice and contain a minimum of cross references.
- 3.5.4 Testing will be progressive throughout the fabrication. Periodic inspections will be performed at the Contractor's plant by the Contracting Officer's technical representative. A preliminary acceptance test is to be performed at the Contractor's plant prior to shipping. Final acceptance testing will be performed after delivery and installation of the viewer at the Customer's facility.

Installation shall consist of a complete mechanical and electrical checkout and optical alignment to insure that the viewer is operating in peak condition prior to acceptance tests.



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